



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D412-742-015
Job Sheet 178427



Part No: D412-742-015

Job Qty: 1 ea

Part Name: Electric Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A New Issue 07-05-023 JLM IPP rev:B 12.01.12 PER IIN REV:E DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 07 2018
110	Packaging	1 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-4		JUN 07 2018
120	QC	1 pcs	6/8/18	6/8/18	0.00	0.00	QC4		
125	DC	1 pcs	6/8/18	6/8/18	0.00	0.00	DC		
130	Packaging	1 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	6/8/18	6/8/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD412-742-015 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D412-742-015 Location: FG125 PPP

Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2913	Doubler	1 Ea (1 ea)	90-Start up Operation	7146234
MS21043-4	Nut	2 Ea (2 ea)	90-Start up Operation	5056040
MS24693-C272	Screw	2 Ea (2 ea)	90-Start up Operation	717137
MS35489-35	Grommet	1 Ea (1 ea)	90-Start up Operation	74127306-35
MS35489-93	Grommet	1 Ea (1 ea)	90-Start up Operation	5017062

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2913	1	14	0
	MS21043-4	2	810	0
	MS24693-C272	2	970	0
	MS35489-35	1	11	0
	MS35489-93	1	109	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐



Work Order: _____	Susp
Part No. _____	
NCR No. _____	

Date : _____ Step #: _____

Description Work Order Dev:

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Container No: S078999
 Part: D412 - 742 - 015
 Job No: 178427
 Serial No/Batch: S078999
 Revision: A
 Inspector: _____
 Exp Date: 06/07/2018
 Instructions: _____

Engineering ☐
 Quality ☐
 Other ☐

(QSI042) Approval

Completed By

Hand / Supervisor
 Approval Verification

QC / QA Coordinator
 Approval

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 www.dartaerospace.com

Date: 06/07/18

Root Cause				FAULT CATEGORY			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

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Part Number: D412-742-015

Description: ELECTRIC STEP

[illegible]